Floor Sysmens / Cement Based Surface Hardeners





7000

Quartz Aggregated Surface Hardener



Product Code: 7000

Quality Certificates

The product conforms to the EN 1504-2 and EN 13813 standards.

Description: A powder surface hardener which is applied as monolithic on fresh concrete surfaces. Resistant to abrasion and is a mixture of special type cement, high quality quartz aggregate and performance increasing chemical additives. Provides resistance to wearing, impact, dusting and abrasion for light and moderate loads on concrete surfaces.

Application Areas: Indoor and outdoor, factories, business centers, garages, parking lots and basement floors, hangars and mechanical workshops, loading and unloading areas, subway stations and underground passages, parks and gardens, pedestrian ways and pavements.

Advantages:

- · Applied on fresh concrete as monolithic.
- The resistance of Falcon Surface Hardener applied concrete surface to abrasion is 2 4 times higher than the plain concrete.
- · Becomes part of the surface where applied, does not wear and come off.
- Economical and long lasting.
- Ready-to-use. Saves considerable time as it is quick and easy-to-apply.
- Provides resistance to wearing and impacts on concrete surfaces and grout sides.
- Makes the surface resistant to weathering and freeze-thaw cycles.
- Allows to clean the surface easily and more resistant to oils than plain concrete.
- · Does not oxidize.
- Provides a higher impermeability compared to plain concrete.

Preparation of the Surface: In case Falcon Quartz Aggregated Surface Hardener is applied on old concrete, C 25 type concrete should be poured with minimum 7.5 cm thickness. In order to increase the adherence and provide bonding between fresh and old concrete, Mortar and Screed Admixture with Bonding Properties must be used. The concrete must be wet enough for Falcon Quartz Aggregated Surface Hardener to absorb the required moisture. Wetness level of the surface is very important. If the surface is wetter than necessary, Falcon Quartz Aggregated Surface Hardener disappears within the thickness of the concrete and loses its effect, If the surface is drier than necessary, the product does not bind to the surface and the result is negative.

Application Information: Straightedges of 4 - 5 m width are placed in the order of one empty and one full section, depending on the size of the floor. When required, mesh reinforcement is placed inside the sections with straightedges and leveling process is completed. In order to have Falcon Quartz Aggregated Surface Hardener broadcasted evenly on the surface; sprinkling operation has to be



implemented from both sides of the section. The concrete is floated after being poured and overall settling is obtained with a vibrating float. Once the concrete setting is firm enough to obtain a footprint of maximum 2 - 3 mm depth, 1/2 of Falcon Quartz Aggregated Surface Hardener can be applied proportionately on the surface by hand or with a mechanical sprinkler system. Allow the material to absorb the surface moisture and acquire a dark color. Attention must be paid that the floor acquires the same color all over the surface. Incorporation is obtained by floating the material thoroughly with a float. Certain amount of material is sprinkled as a band of 8 cm on the sides of the straightedged sections and dilatation joints that are exposed to the heaviest loads and floated with a float. 1/2 of the remaining material is spread on the surface by sprinkling, allowed to acquire a dark color and floated with a float. When the surface is firm enough to walk on, finishing can be done with a steel float (helicopter).

Curing: After the application, curing compounds should be used for the concrete to be cured

Cutting Joint: Joint cutting operation has to be completed 2 - 3 days after pouring the concrete. Joints have to be filled with Polyurethane Sealant and Polyethylene Backer

Consumption: Light and moderate loads: 4 - 5 kg/m²

Caution: Avoid application in temperatures below $+5^{\circ}\text{C}$ and above $+35^{\circ}\text{C}$. Avoid application on frozen areas, on areas under risk of freezing in 24 hours or on areas open to direct sunlight or wind. Avoid excessive floating. In order to avoid separation of quartz aggregate from cement, the product should not be thrown far during the application. Before the application of Falcon Quartz Aggregated Surface Hardener, do not float the surface with steel float blades or disc floats. The values mentioned above are obtained at $23\pm2^{\circ}\text{C}$ and 50 ± 5 relative humidity conditions.

Packaging: 25 kg craft bags

Shelf Life: Unopened packages can be stored in dry environments for up to 12 months, stacked maximum 10 packages on a pallet.

Health and Safety: As with all chemical products, contact with food, skin, eyes and mouth should be avoided during usage and storing. If swallowed by accident, consult a doctor, In case of contact with skin, rinse with plenty of water. Keep out of reach of children.

Grey Red Gren



Aggregate Hardness : 7 Mohs Scale Determination of Wear Resistance to Rolling Wheel : \leq 1cm 3 (TS EN 13892-5)

Compressive Strength : \geq 70 N/mm² 28 Days (TS EN 13892-2) Flexural Strength : \geq 10 N/mm² 28 Days (TS EN 13892-2)

: Red/Green/Grey colored powder

: Between +5°C and +35°C

Application instructions and technical data provided for the products are obtained in line with our experience and the tests we implemented according to international standards under ambient temperatures of $23\pm2\,^{\circ}\mathrm{C}$ and ambient relative humidity conditionsof $50\%\pm5$. Higher temperatures decrease the times and lower temperatures increase them.

